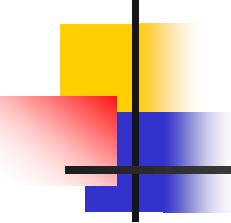


Basic Queuing Systems

- What is queuing theory?
 - Queuing theory is the study of queues (sometimes called waiting lines)
 - Can be used to describe real world queues, or more abstract queues, found in many branches of computer science, such as operating systems
- Basic queuing theory

Queuing theory is divided into 3 main sections:

- Traffic flow
- Scheduling
- Facility design and employee allocation



Kendall's Notation

- D.G. Kendall in 1951 proposed a standard notation for classifying queuing systems into different types.
- Accordingly the systems were described by the notation A/B/C/D/E where:

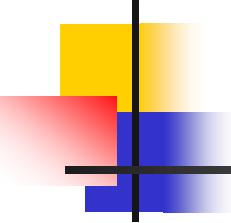
| | |
|---|---|
| A | Distribution of inter arrival times of customers |
| B | Distribution of service times |
| C | Number of servers |
| D | Maximum number of customers in the system |
| E | Calling population size |

Kendall's Notation

| | |
|---|------------|
| A | 顧客到訪間隔間之分佈 |
| B | 服務時間之分佈 |
| C | 伺服器數量 |
| D | 系統最大顧客數 |
| E | 通話人口大小 |



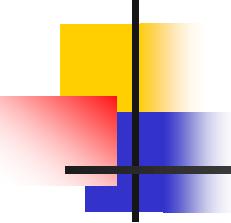
David George Kendall



Kendall's Notation

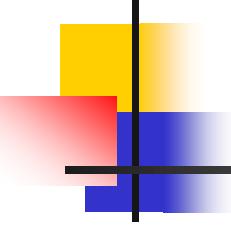
A and B can take any of the following distributions types:

| | |
|-------|--|
| M | Exponential distribution (Markovian) |
| D | Degenerate (or deterministic) distribution |
| E_k | Erlang distribution (k = shape parameter) |
| H_k | Hyper exponential with parameter k |



Kendall's notation

| | |
|-------|-------------------------------|
| M | 指數分佈 (馬可夫: Markovian) |
| D | 退化 (deterministic) 分佈(或特定性分佈) |
| E_k | 爾朗(Erlang)分佈 (k 為外型參數) |
| G | 一般分佈(任意分佈) |
| H_k | 參數為 k 之超指數 |



Little's Law

- Assuming a queuing environment to be operating in a stable steady state where all initial transients have vanished, the key parameters characterizing the system are:
 - λ – the mean steady state consumer arrival
 - N – the average no. of customers in the system
 - T – the mean time spent by each customer in the system

which gives

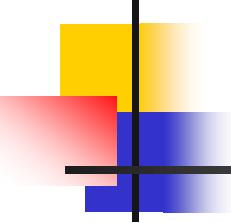
$$N = \lambda T$$

Markov Process

- A Markov process is one in which the next state of the process depends only on the present state, irrespective of any previous states taken by the process
- The knowledge of the current state and the transition probabilities from this state allows us to predict the next state



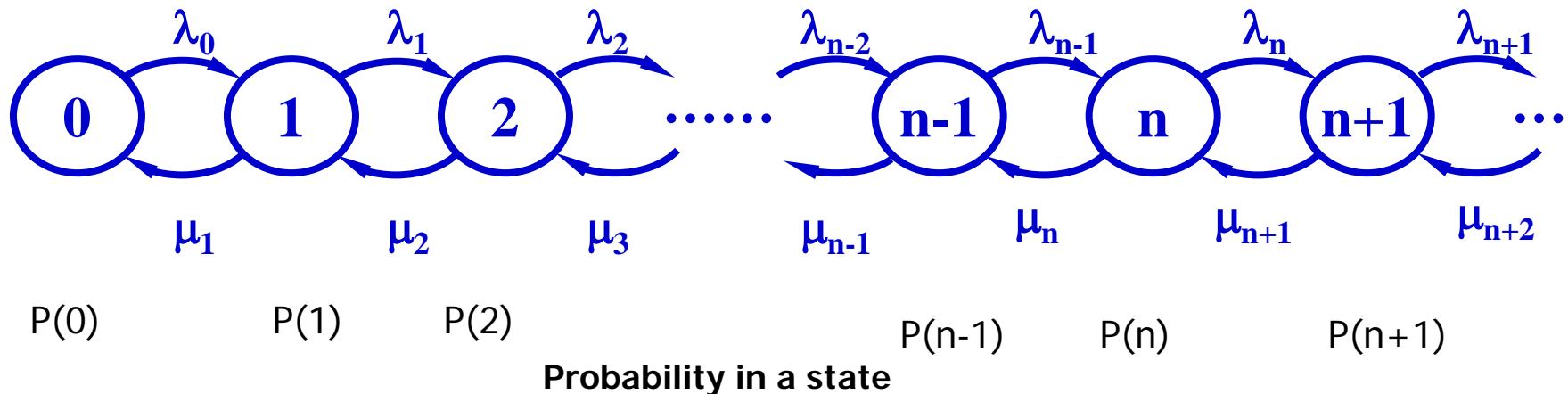
Russian mathematician Andrey Markov.



Birth-Death Process

- Special type of Markov process
- Often used to model a population (or, no. of jobs in a queue)
- If, at some time, the population has n entities (n jobs in a queue), then birth of another entity (arrival of another job) causes the state to change to $n+1$
- On the other hand, a death (a job removed from the queue for service) would cause the state to change to $n-1$
- Any state transitions can be made only to one of the two neighboring states

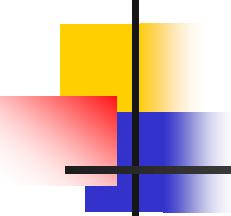
State Transition Diagram



The state transition diagram of the continuous birth-death process

- 狀態 0 的平衡方程式 : $\mu_1 p_1 = \lambda_0 p_0$
- 狀態 1 的平衡方程式 : $\lambda_0 p_0 + \mu_2 p_2 = (\lambda_1 + \mu_1) p_1$
- 狀態 n 的平衡方程式 : $\lambda_{n-1} p_{n-1} + \mu_{n+1} p_{n+1} = (\lambda_n + \mu_n) p_n$

Equilibrium State Equations



Birth-Death Process

- 由平衡方程式可得

$$\begin{aligned} p_1 &= \frac{\lambda_0}{\mu_1} p_0 & p_2 &= \frac{\lambda_1}{\mu_2} p_1 + \frac{1}{\mu_2} (\mu_1 p_1 - \lambda_0 p_0) \\ && &= \frac{\lambda_1}{\mu_2} p_1 = \frac{\lambda_1 \lambda_0}{\mu_2 \mu_1} p_0 \end{aligned}$$

- 由數學歸納法 (mathematical induction) 可得

$$\begin{aligned} p_n &= \frac{\lambda_{n-1} \lambda_{n-2} \cdots \lambda_0}{\mu_n \mu_{n-1} \cdots \mu_1} p_0 \\ &= p_0 \prod_{i=0}^{n-1} \frac{\lambda_i}{\mu_{i+1}} \quad n = 1, 2, \dots \end{aligned} \tag{3}$$

Birth-Death Process

- 因為

$$\sum_{n=0}^{\infty} p_n = p_0 + p_0 \sum_{n=1}^{\infty} \prod_{i=0}^{n-1} \frac{\lambda_i}{\mu_{i+1}} = 1$$

- 所以

$$p_0 = \frac{1}{1 + \sum_{n=1}^{\infty} \prod_{i=0}^{n-1} \frac{\lambda_i}{\mu_{i+1}}} \quad (4)$$

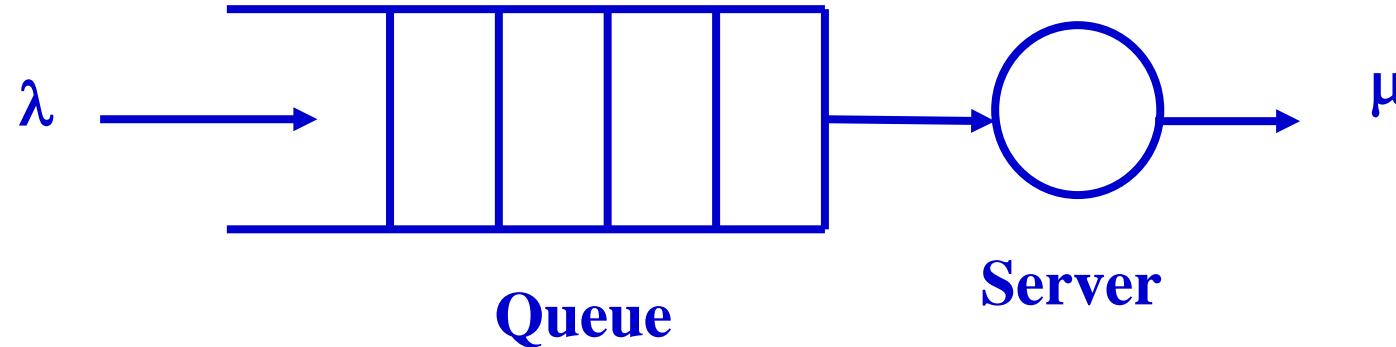
- 以下所討論的等候模式，若屬生死過程，即可用式(3)及式(4)



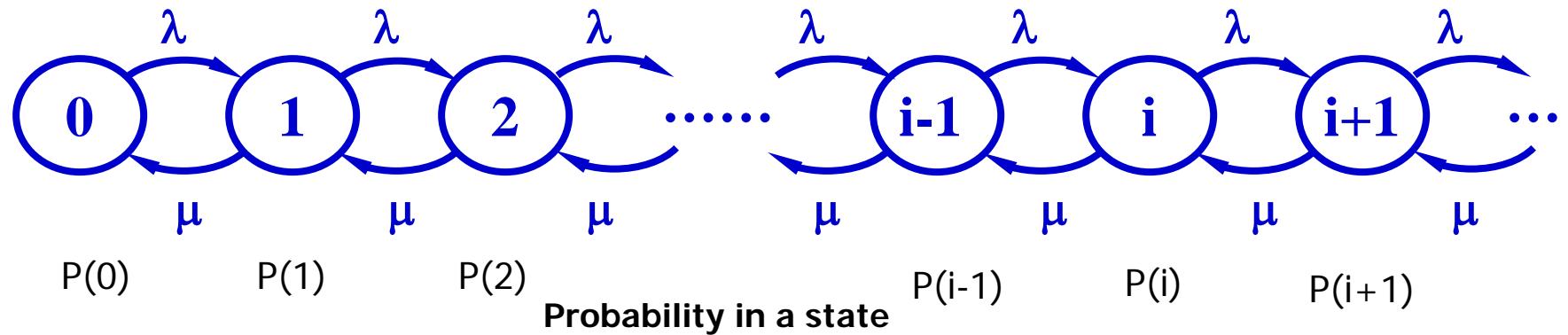
M/M/1/ ∞ or M/M/1 Queuing System

- When a customer arrives in this system it will be served if the server is free, otherwise the customer is queued
- In this system customers arrive according to a *Poisson distribution* and compete for the service in a FIFO (first in first out) manner
- Service times are independent identically distributed (IID) random variables, the common distribution being exponential

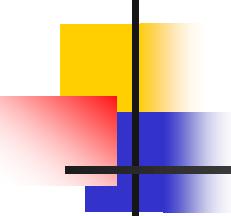
Queuing Model and State Transition Diagram



The M/M/1/ ∞ queuing model



The state transition diagram of the M/M/1/ ∞ queuing system



Equilibrium State Equations

- If mean arrival rate is λ and mean service rate is μ , $i = 0, 1, 2$ be the number of customers in the system and $\underline{P(i)}$ be the state probability of the system having i customers
- From the state transition diagram, the equilibrium state equations are given by

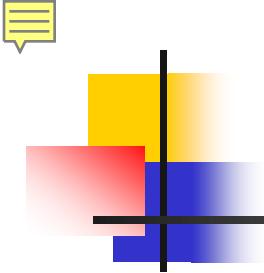
$$\lambda P(0) = \mu P(1), \quad i = 0,$$

$$(\lambda + \mu)P(i) = \lambda P(i - 1) + \mu P(i + 1), \quad i \geq 1$$

$$P(i) = \left(\frac{\lambda}{\mu}\right)^i P(0), \quad i \geq 1$$

Equilibrium State Equations

$$\left\{ \begin{array}{l} P(1) = \frac{\lambda}{\mu} P(0), \quad \rho = \frac{\lambda}{\mu} \\ \\ P(2) = \frac{\lambda}{\mu} P(1) = \left(\frac{\lambda}{\mu}\right)^2 P(0) = \rho^2 P(0), \\ \\ \dots \\ \\ P(i) = \frac{\lambda}{\mu} P(i-1) = \left(\frac{\lambda}{\mu}\right)^i P(0) = \rho^i P(0), \end{array} \right.$$



Traffic Intensity

- We know that the $P(0)$ is the probability of server being free. Since $P(0) > 0$, the necessary condition for a system being in steady state is,

$$\rho = \frac{\lambda}{\mu} < 1$$

This means that the arrival rate cannot be more than the service rate, otherwise an infinite queue will form and jobs will experience infinite service time

M/M/1 Queuing System

P_n 為系統中顧客數 n 之機率，又機率總和等於 1，因此

$$\sum_{n=0}^{\infty} P_n = 1 \Rightarrow P_0 + P_1 + P_2 + \dots + P_n + \dots = 1$$

$$P_0 + (\lambda/\mu) P_0 + (\lambda/\mu)^2 P_0 + \dots + (\lambda/\mu)^n P_0 + \dots = 1$$

$$P_0 [1 + (\lambda/\mu) + (\lambda/\mu)^2 + \dots + (\lambda/\mu)^n + \dots] = 1$$

$$P_0 \left[\frac{1}{1 - (\lambda/\mu)} \right] = 1$$

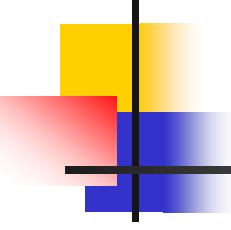
$$P_0 = 1 - (\lambda/\mu) = 1 - \rho, \quad \rho = \lambda/\mu$$

$$P_n = (\lambda/\mu)^n P_0 = \rho^n (1 - \rho), \quad n \geq 0$$

P_0 為系統中沒有顧客之機率，即服務設施閒置之機率。



Geometric Series
(等比級數)



Queuing System Metrics

- $\rho = 1 - P(0)$, is the probability of the server being busy.

- Therefore, we have

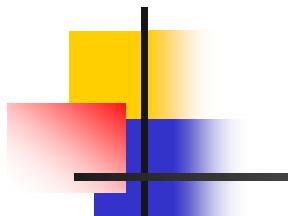
$$P(n) = \rho^n (1 - \rho)$$

- The average number of customers in the system is

$$L_s = \frac{\lambda}{\mu - \lambda}$$

- The average dwell time of customers is

$$W_s = \frac{1}{\mu - \lambda}$$


$$\begin{aligned} L &= \sum_{n=0}^{\infty} n P_n = \sum_{n=0}^{\infty} n \rho^n (1 - \rho) \\ &= \sum n \rho^n - \sum n \rho^{n+1} \\ &= (0 + \rho + 2\rho^2 + 3\rho^3 + \dots) \\ &\quad - (0 + \rho^2 + 2\rho^3 + \dots) \\ &= \rho + \rho^2 + \rho^3 + \dots \\ &= \rho (1 + \rho + \rho^2 + \rho^3 + \dots) \\ &= \rho \times \frac{1}{1 - \rho} \\ &= \frac{\lambda}{\mu - \lambda} \quad (\textbf{a}) \end{aligned}$$

由(a)式

$$L = \lambda W$$

$$\frac{\lambda}{\mu - \lambda} = \lambda W$$

∴

$$W = \frac{1}{\mu - \lambda} \quad (\text{c})$$

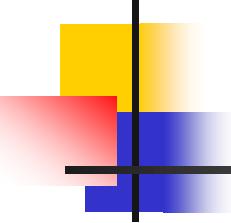
由(c)式

$$W = W_q + 1/\mu$$

$$W_q = W - 1/\mu = \frac{\lambda}{\mu(\mu - \lambda)} \quad (\text{b})$$

由(b)式

$$L_q = \lambda W_q = \frac{\lambda^2}{\mu(\mu - \lambda)}$$



Queuing System Metrics

- The average queuing length is

$$Lq = \sum_{i=1}^{\infty} (i-1)P(i) = \frac{\rho^2}{1-\rho} = \frac{\lambda^2}{\mu(\mu-\lambda)}$$

- The average waiting time of customers is

$$W_q = \frac{Lq}{\lambda} = \frac{\rho^2}{\lambda(1-\rho)} = \frac{\lambda}{\mu(\mu-\lambda)}$$

Example

■ 問題

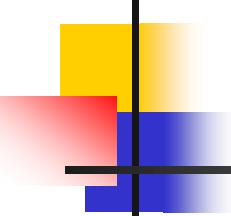
- 某郵局有一個專門辦理郵寄業務的窗口，中午12:00至下午1:00，到郵局辦理郵寄業務的顧客呈指數分配，平均每小時30人，每位顧客的服務時間亦呈指數分配，平均為1.5分鐘，求有五位顧客以上的機率為何？

■ 解答

- 此窗口的等候模式為 $M / M / 1$ 模式，且

$$\lambda = 30 / \text{hr}$$

$$\frac{1}{\mu} = 1.5 \text{ min} = \frac{1}{40} \text{ hr} \Rightarrow \mu = 40 / \text{hr}$$



Example

■ 因此

$$\rho = \frac{\lambda}{\mu} = \frac{30}{40} = 0.75$$

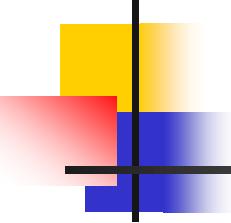
■ 代入 $M/M/1$ 模式的相關公式可得

$$L = \frac{\lambda}{\mu - \lambda} = \frac{30}{40 - 30} = 3 \text{ 位顧客}$$

$$L_q = \frac{\lambda^2}{\mu(\mu - \lambda)} = \frac{30^2}{40(40 - 30)} = 2.25 \text{ 位顧客}$$

$$W = \frac{1}{\mu - \lambda} = \frac{1}{40 - 30} = 0.1 \text{ hr} = 6 \text{ min}$$

$$W_q = \frac{\lambda}{\mu(\mu - \lambda)} = \frac{30}{40(40 - 30)} = 0.075 \text{ hr} = 4.5 \text{ min}$$



Example

- 代入 p_n 公式可得

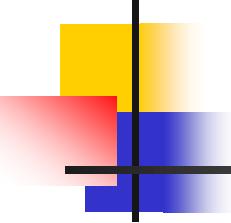
$$p_n = \rho^n (1 - \rho) = (0.75)^n (1 - 0.75)$$

- 因此

$$p_0 = 0.250, p_1 = 0.188, p_2 = 0.141, p_3 = 0.105, p_4 = 0.079$$

- 五位以上顧客的機率為

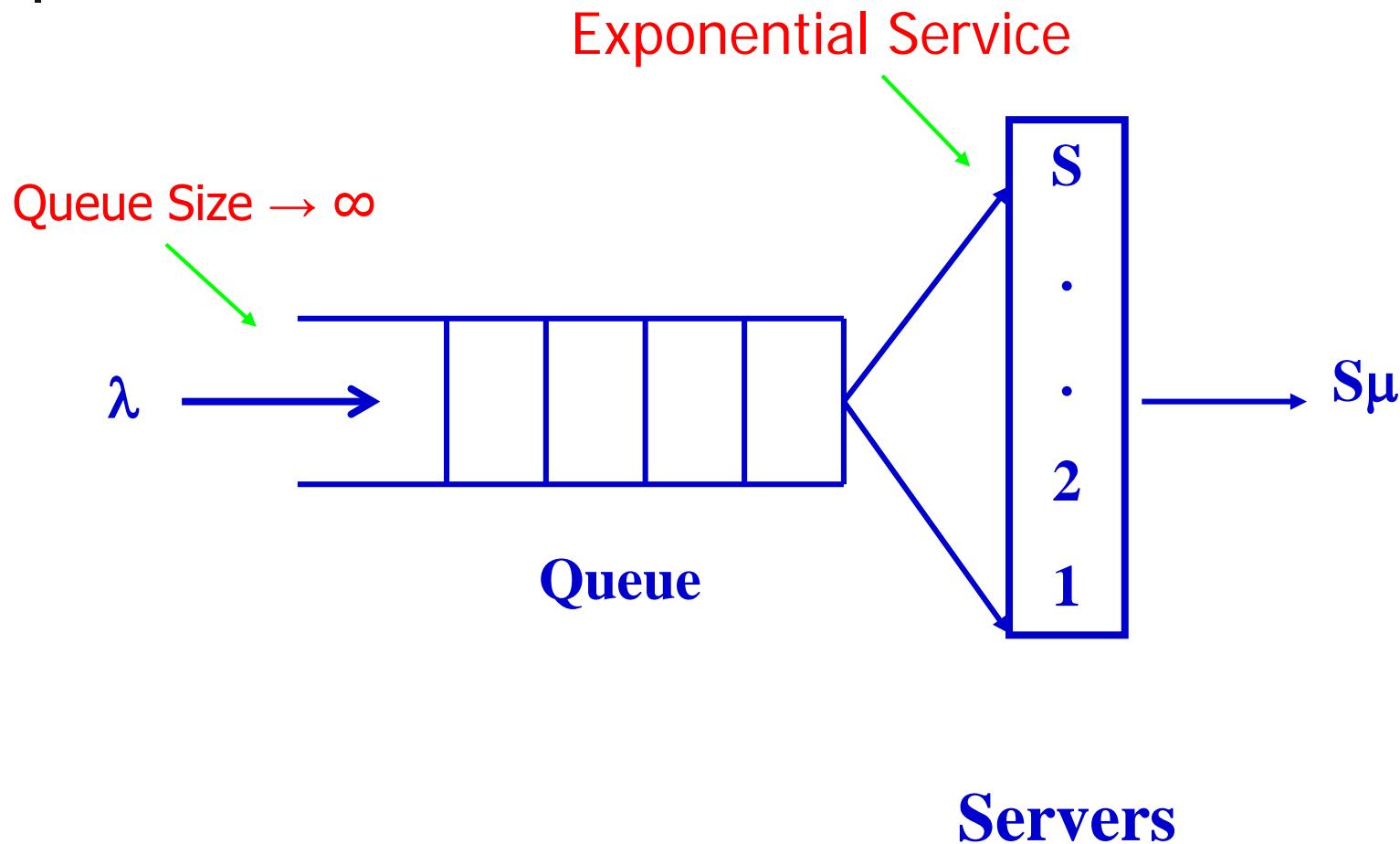
$$1 - \sum_{n=0}^4 p_n = 1 - 0.763 = 0.237$$

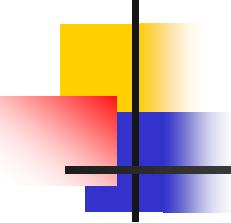


M/M/S/ ∞

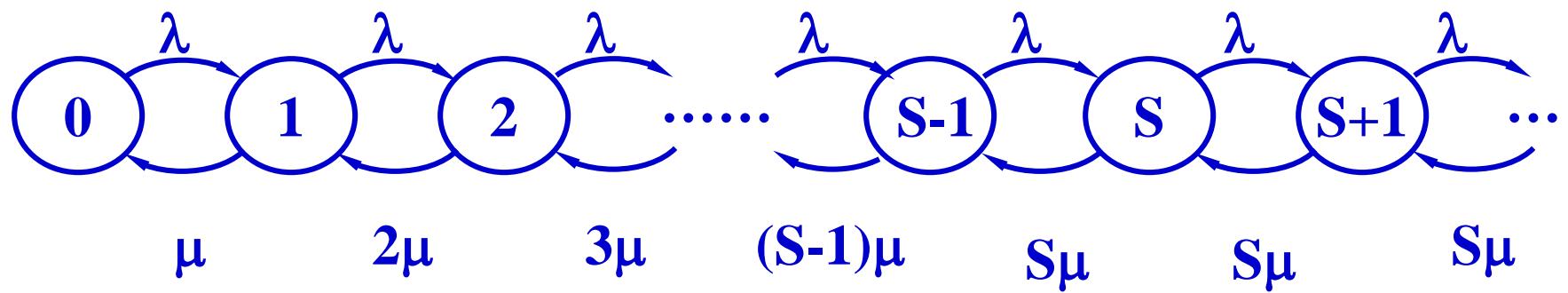
- Customers arrive according to a Poisson process with rate λ .
- The service times of customers are exponentially distributed with parameter μ .
- There are s servers, serving customers in order of arrival.
- Stability condition: $\lambda < s * \mu$ or alternatively written, $\rho = \lambda / (s * \mu) < 1$.

M/M/S/ ∞ Queuing Model





State Transition Diagram



M/M/S/ ∞ Queuing Model

$$p_n = \frac{\lambda_{n-1}\lambda_{n-2}\cdots\lambda_0}{\mu_n\mu_{n-1}\cdots\mu_1} p_0$$
$$= p_0 \prod_{i=0}^{n-1} \frac{\lambda_i}{\mu_{i+1}} \quad n = 1, 2, \dots$$

$$\mu_n = \begin{cases} n\mu & n = 1, 2, \dots, s-1 \\ s\mu & n = s, s+1, \dots \end{cases}$$

此模式的 λ_n 及 μ_n 如下：

欲求得 p_n ，我們先計算式(3)中的乘積部分如下：

$$\prod_{i=0}^{n-1} \frac{\lambda_i}{\mu_{i+1}} = \begin{cases} \frac{\lambda^n}{(1\mu)(2\mu)\cdots(n\mu)} = \frac{(\lambda/\mu)^n}{n!} & n = 1, 2, \dots, s-1 \\ \frac{\lambda^n}{(1\mu)(2\mu)\cdots(s\mu)(s\mu)^{n-s}} = \frac{(\lambda/\mu)^n}{s!s^{n-s}} & n = s, s+1, \dots \end{cases}$$

M/M/S/ ∞ Queuing Model

Thus ,

$$p_n = \begin{cases} \frac{(\lambda / \mu)^n}{n!} p_0 & n = 1, 2, \dots, s-1 \\ \frac{(\lambda / \mu)^n}{s! s^{n-s}} p_0 & n = s, s+1, \dots \end{cases}$$

$$\begin{aligned} p_0 &= \left[1 + \sum_{n=1}^{s-1} \frac{(\lambda / \mu)^n}{n!} + \frac{(\lambda / \mu)^s}{s!} \sum_{n=s}^{\infty} \left(\frac{\lambda}{s\mu} \right)^{n-s} \right]^{-1} \\ &= \left[\sum_{n=0}^{s-1} \frac{(\lambda / \mu)^n}{n!} + \frac{(\lambda / \mu)^s}{s!} \frac{1}{1 - \lambda / (s\mu)} \right]^{-1} \end{aligned}$$

Geometric Series
(等比級數)

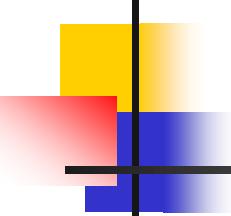
- 以上 p_0 的求導過程中，必須 $\rho = \lambda / s\mu < 1$

M/M/S/∞

■ 至於四個績效基準，可計算 L_q 如下：

$$\begin{aligned} L_q &= \sum_{n=s}^{\infty} (n-s) p_n \\ &= \sum_{i=0}^{\infty} i p_{s+i} = \sum_{i=0}^{\infty} i \frac{(\lambda / \mu)^s}{s!} \rho^i p_0 \\ &= p_0 \frac{(\lambda / \mu)^s}{s!} \rho \sum_{i=0}^{\infty} i \rho^{i-1} = p_0 \frac{(\lambda / \mu)^s}{s!} \rho \sum_{i=0}^{\infty} \frac{d}{d\rho} \rho^i \\ &= p_0 \frac{(\lambda / \mu)^s}{s!} \rho \frac{d}{d\rho} \sum_{i=0}^{\infty} \rho^i = p_0 \frac{(\lambda / \mu)^s}{s!} \rho \frac{d}{d\rho} \left(\frac{1}{1-\rho} \right) \\ &= \frac{(\lambda / \mu)^s \rho}{s!(1-\rho)^2} p_0 \end{aligned}$$

■ 其餘的績效基準可由 Little 公式及基本關係求得



Queuing System Metrics

- The average number of customers in the system is

$$L = \lambda(W_q + \frac{1}{\mu}) = L_q + \frac{\lambda}{\mu}$$

$$\frac{(\lambda/\mu)^s \rho}{s!(1-\rho)^2} p_0$$

- The average waiting time of customers is

$$W_q = \frac{L_q}{\lambda}$$

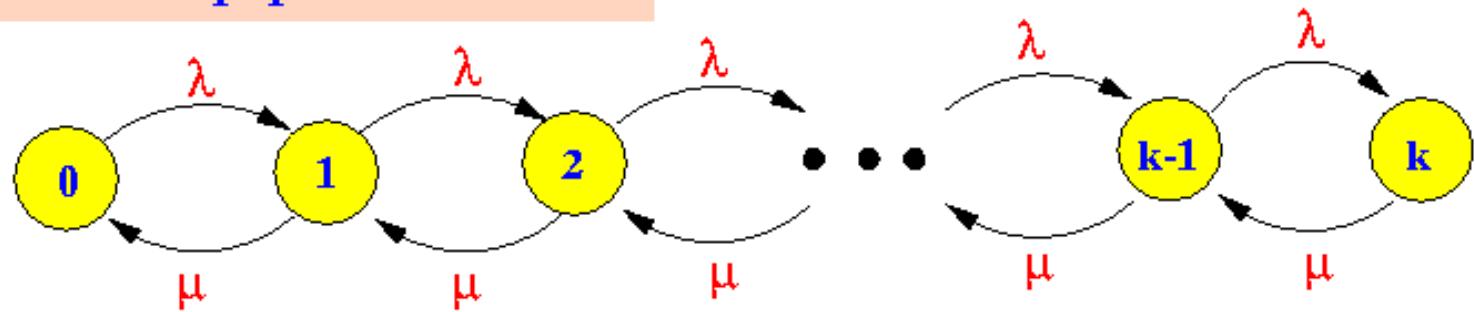
- The average dwell time of a customer in the system is given by

$$W = W_q + \frac{1}{\mu}$$

M/M/1/K

- Arrival process is Poisson Process with rate λ
- Number of services is Poisson Process with rate μ
- Single Server
- Queue size is finite = K
- Queue discipline : FCFS

state k = population size is k



M/M/1/K

到達率與服務率為

$$\lambda_n = \begin{cases} \lambda & n = 0, 1, \dots, K-1 \\ 0 & n = K, K+1, \dots \end{cases}$$

$$\mu_n = \mu \quad n = 1, 2, \dots$$

$$p_n = \frac{\lambda_{n-1}\lambda_{n-2}\cdots\lambda_0}{\mu_n\mu_{n-1}\cdots\mu_1} p_0$$

$$= p_0 \prod_{i=0}^{n-1} \frac{\lambda_i}{\mu_{i+1}} \quad n = 1, 2, \dots \quad (3)$$

$$p_0 = \frac{1}{1 + \sum_{n=1}^{\infty} \prod_{i=0}^{n-1} \frac{\lambda_i}{\mu_{i+1}}} \quad (4)$$

■ 將 λ_n 與 μ_n 代入式(4)及式(3)，分別可得

$$p_0 = \frac{1}{\rho^0 + \sum_{n=1}^K \rho^n} = \frac{1}{\sum_{n=0}^K \rho^n}$$

$$= \begin{cases} \frac{1-\rho}{1-\rho^{K+1}} & \rho \neq 1 \\ \frac{1}{K+1} & \rho = 1 \end{cases}$$

$$P_n = \rho^n \frac{1-\rho}{1-\rho^{k+1}}$$

M/M/1/K

$$p_n = \rho^n p_0$$

$$= \begin{cases} \frac{1-\rho}{1-\rho^{K+1}} \rho^n & \rho \neq 1 \\ \frac{1}{K+1} & \rho = 1 \end{cases} \quad \text{for } n = 0, 1, \dots, K$$

■ 在以上 p_0 推導中，用到有限總和（finite sum）公式：

$$\sum_{n=0}^K x^n = \begin{cases} \frac{1-x^{K+1}}{1-x} & x \neq 1 \\ K+1 & x = 1 \end{cases}$$

For $r \neq 1$, the sum of the first n terms of a geometric series is
 $a + ar + ar^2 + ar^3 + \dots + ar^{n-1} = \sum_{k=0}^{n-1} ar^k = a \frac{1-r^n}{1-r}$

■ 此模式的穩定狀態並不需要 $\rho = \lambda / \mu < 1$

M/M/1/K

$$\begin{aligned} L &= \sum_{k=1}^K k\rho^k P_0 = \rho P_0 \sum_{k=1}^K k\rho^{k-1} \\ &= \rho P_0 \left(\sum_{k=1}^K \rho^k \right)' = \rho P_0 \left(\rho \frac{1 - \rho^K}{1 - \rho} \right)' = \rho P_0 \left(\frac{\rho - \rho^{K+1}}{1 - \rho} \right)' \\ &= ((1 - (K + 1)\rho^K)(1 - \rho) + \rho - \rho^{K+1}) \cdot \frac{\rho P_0}{(1 - \rho)^2} \\ &= \frac{\rho P_0 (1 - (K + 1)\rho^K - \rho + (K + 1)\rho^{K+1} + \rho - \rho^{K+1})}{(1 - \rho)^2} \\ &= \frac{\rho P_0 (1 - (K + 1)\rho^K + K\rho^{K+1})}{(1 - \rho)^2} \\ &= \frac{\rho (1 - (K + 1)\rho^K + K\rho^{K+1})}{(1 - \rho)(1 - \rho^{K+1})}. \end{aligned}$$

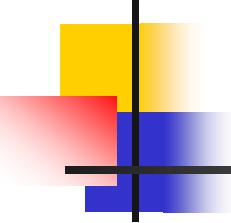
Quotient rule

$$(\text{Quotient Rule}) \quad \frac{d}{dx} \left(\frac{f}{g} \right) = \frac{\frac{df}{dx} \cdot g - f \cdot \frac{dg}{dx}}{g^2}$$

$$\begin{aligned}\frac{d}{dx} \left[\frac{f(x)}{g(x)} \right] &= \frac{\frac{df(x)}{dx} \cdot g(x) - f(x) \cdot \frac{dg(x)}{dx}}{g^2(x)} \\ &= \frac{f'(x) \cdot g(x) - f(x) \cdot g'(x)}{g^2(x)}\end{aligned}$$

$$\frac{1}{(1-\rho)^2} \times \left((1-\rho) \times (1-(k+1)\rho^k) - (\rho - \rho^{k+1}) \times (-1) \right)$$

$$\frac{1}{(1-\rho)^2} \times \left((1-\rho) \times \frac{d}{d\rho} (\rho - \rho^{k+1}) - (\rho - \rho^{k+1}) \times \frac{d}{d\rho} (1-\rho) \right)$$



M/M/1/K

- 當 $\rho \neq 1$ 時：

$$L = \dots$$

$$= \frac{\rho[K\rho^{K+1} - (K+1)\rho^K + 1]}{(1-\rho^{K+1})(1-\rho)}$$

- 若 $\rho = 1$ ，則

$$L = \sum_{n=0}^K np_n = \frac{1}{K+1} \frac{K(K+1)}{2} = \frac{K}{2}$$

- L_q 可計算如下：

$$L_q = L - (1 - p_0)$$

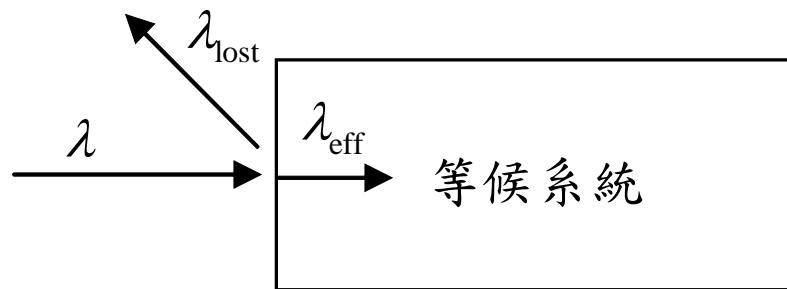
M/M/1/K

- 利用 Little 公式時，須使用有效到達率 (effective arrival rate) λ_{eff} ：

$$\lambda_{\text{eff}} = \lambda(1 - p_K)$$

- 代入 Little 公式可得

$$W = \frac{L}{\lambda_{\text{eff}}} \quad W_q = \frac{L_q}{\lambda_{\text{eff}}}$$



M/M/S/K

■ 到達率與服務率為：

$$\lambda_n = \begin{cases} \lambda & n = 0, 1, \dots, K-1 \\ 0 & n = K, K+1, \dots \end{cases}$$

$$\mu_n = \begin{cases} n\mu & n = 1, 2, \dots, s-1 \\ s\mu & n = s, s+1, \dots, K \end{cases}$$

■ 將 λ_n 與 μ_n 代入式(3)及式(4)，分別可得

$$\begin{aligned} p_n &= \frac{\lambda_{n-1}\lambda_{n-2}\cdots\lambda_0}{\mu_n\mu_{n-1}\cdots\mu_1} p_0 \\ &= p_0 \prod_{i=0}^{n-1} \frac{\lambda_i}{\mu_{i+1}} \quad n = 1, 2, \dots \\ p_0 &= \frac{1}{1 + \sum_{n=1}^{\infty} \prod_{i=0}^{n-1} \frac{\lambda_i}{\mu_{i+1}}} \end{aligned}$$

$$(3) \quad p_n = \begin{cases} \frac{(\lambda / \mu)^n}{n!} p_0 & n = 1, 2, \dots, s-1 \\ \frac{(\lambda / \mu)^n}{s! s^{n-s}} p_0 & n = s, s+1, \dots, K \\ 0 & n = K+1, \dots \end{cases}$$

M/M/S/K

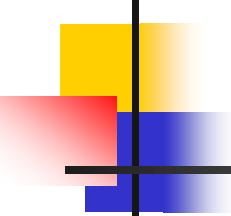
For $r \neq 1$, the sum of the first n terms of a geometric series is

$$a + ar + ar^2 + ar^3 + \cdots + ar^{n-1} = \sum_{k=0}^{n-1} ar^k = a \frac{1 - r^n}{1 - r},$$

$$\begin{aligned} p_0 &= \left[1 + \sum_{n=1}^{s-1} \frac{(\lambda / \mu)^n}{n!} + \frac{(\lambda / \mu)^s}{s!} \sum_{n=s}^K \left(\frac{\lambda}{s\mu} \right)^{n-s} \right]^{-1} \\ &= \left[1 + \sum_{n=1}^{s-1} \frac{(\lambda / \mu)^n}{n!} + \frac{(\lambda / \mu)^s}{s!} \frac{1 - (\lambda / s\mu)^{K-s+1}}{1 - (\lambda / s\mu)} \right]^{-1} \end{aligned}$$

■ 得到所有 p_n 後，即可求得 L_q (當 $\rho = \lambda / s\mu \neq 1$ 時) 如下：

$$\begin{aligned} L_q &= \sum_{n=s}^K (n-s) p_n = \dots \\ &= \frac{(\lambda / \mu)^s \rho}{s! (1-\rho)^2} p_0 [(K-s)(\rho-1)\rho^{K-s} - \rho^{K-s} + 1] \end{aligned}$$



M/M/S/K

- 此模式之 L 與 L_q 的關係如下：

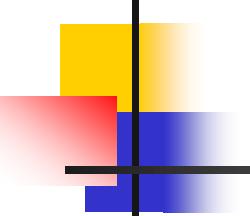
$$L = L_q + \sum_{n=0}^{s-1} np_n + s \left(1 - \sum_{n=0}^{s-1} p_n \right)$$

- 欲利用 Little 公式，須使用有效到達率 λ_{eff} ：

$$\lambda_{\text{eff}} = \lambda(1 - p_K)$$

- 因此，

$$W = \frac{L}{\lambda_{\text{eff}}} \quad W_q = \frac{L_q}{\lambda_{\text{eff}}}$$



Example

- 概述
- 保養廠設置2個升降工作台（各1位維修員），並可停放3輛
- 若汽車無法進入保養廠停泊，將會離開
- 到達率呈指數分配，平均每小時2輛
- 維修時間呈指數分配，平均需要40分鐘
- 每位顧客平均消費金額\$1350

- 問題

- a. 廠內有n位顧客的機率
- b. 有效到達率
- c. 每天營業的10小時期間，因顧客無法進入而損失的營業額
- d. 兩工作台的期望車輛數
- e. 每位維修員每天空閒時間的百分比
- f. 等候維修的期望車輛數
- g. 每位顧客在保養廠內的期望時間

Solution

(a) ■ 此為 $M/M/s/K$ 模式，其 $s = 2, K = 5$ ，且

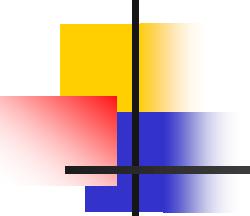
$$\lambda_n = 2/\text{hr} \quad n = 0, 1, \dots, 4$$

$$\frac{1}{\mu} = 40 \text{ min} = \frac{2}{3} \text{ hr} \Rightarrow \mu = 1.5/\text{hr}$$

$$\mu_n = \begin{cases} 1.5n & n = 1, 2 \\ 3 & n = 3, 4, 5 \end{cases}$$

■ 代入 p_n 公式可得

$$p_n = \begin{cases} \frac{(2/1.5)^n}{n!} p_0 & n = 1, 2 \\ \frac{(2/1.5)^n}{2!2^{n-s}} p_0 & n = 3, 4, 5 \end{cases}$$



Solution

(a) ■ 因此，

$$p_1 = \frac{4}{3} p_0, \quad p_2 = \frac{1}{2} \left(\frac{4}{3} \right)^2 p_0, \quad p_3 = \frac{1}{4} \left(\frac{4}{3} \right)^3 p_0$$

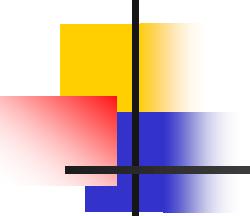
$$p_4 = \frac{1}{8} \left(\frac{4}{3} \right)^4 p_0, \quad p_5 = \frac{1}{16} \left(\frac{4}{3} \right)^5 p_0$$

■ 因機率總和等於 1，所以

$$p_0 \left(1 + \frac{4}{3} + \frac{1}{2} \left(\frac{4}{3} \right)^2 + \frac{1}{4} \left(\frac{4}{3} \right)^3 + \frac{1}{8} \left(\frac{4}{3} \right)^4 + \frac{1}{16} \left(\frac{4}{3} \right)^5 \right) = 1$$

■ 計算可得 $p_0 = 0.2236$ ，因此

$$p_1 = 0.2981, \quad p_2 = 0.1988, \quad p_3 = 0.1325, \quad p_4 = 0.0883, \quad p_5 = 0.058$$



Solution

(b) ■

有效到達率可計算如下：

$$\lambda_{\text{eff}} = \lambda(1 - p_5) = 2(1 - 0.0589) = 1.8822 \text{ cars / hr}$$

(c) ■

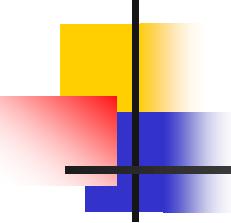
每小時無法進入的車輛數為

$$\lambda p_5 = 2(0.0589) = 0.1178 \text{ cars}$$

■

因此每天 10 小時所損失的營業額為

$$\$1350 \times 10 \times \lambda p_5 = \$1590.3$$



Solution

(d) 兩工作台的期望車輛數為

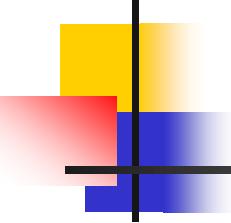
$$1p_1 + 2(p_2 + p_3 + p_4 + p_5) = 1.2551 \text{ cars}$$

(e) 每位維修員每天空閒時間的百分比可計算如下：

$$(2p_0 + 1p_1) / 2 = 37.27\%$$

(f) 等候維修的期望車輛數為

$$L_q = \sum_{n=3}^5 (n-2)p_n = 1p_3 + 2p_4 + 3p_5 = 0.4858 \text{ cars}$$

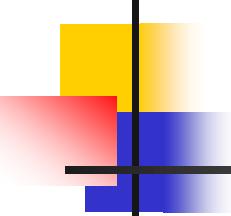


Solution

(g) 每位顧客在保養廠內的期望時間為

$$W_q = \frac{L_q}{\lambda_{\text{eff}}} = \frac{0.4858}{1.8822} = 0.2581 \text{ hrs} = 15.49 \text{ min}$$

$$W = W_q + \frac{1}{\mu} = 55.49 \text{ min}$$



Example

- 某工廠買了許多同一型式之機器，現在需要確定一名工人應看管幾台機器，機器在正常運轉時是不需要看管的。已知每台機器的正常運轉時間服從平均數為120分鐘的指數分配，工人看管一台機器的時間服從平均數為12分鐘的指數分配。每名工人只能看管自己的機器，工廠要求每台機器的正常運轉時間不得少於87.5%。問在此條件之下每名工人最多能看管幾台機器？

Solution

Sol:這是M/M/1,有限來源排隊系統。每名工人看管最多台數為 k

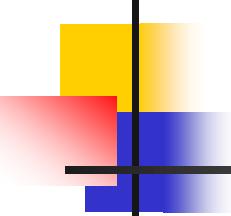
$$\lambda = \frac{1}{2}, \mu = 5 \quad \text{因此,} \\ \therefore \rho = \frac{1}{10}$$

$$L_s = k - \frac{\mu}{\lambda}(1 - P_0) = k - \rho(1 - P_0)$$
$$P_0 = \left[\sum_{n=0}^k \frac{k!}{(k-n)!} \rho^n \right]^{-1}$$

根據要求，停止運轉的機器數 $L_s \leq 0.125k$ 。當 m=1,2,3,4,5, 時如以下之結果：

| k | P_0 | L_s | $L_s \leq 0.125k$? |
|---|-----------|-------|---------------------|
| 1 | 10/11 | 0.091 | 是(0.125) |
| 2 | 50/61 | 0.197 | 是(0.25) |
| 3 | 500/683 | 0.321 | 是(0.375) |
| 4 | 1250/1933 | 0.467 | 是(0.5) |
| 5 | 2500/4433 | 0.640 | 否(0.625) |

可見一名工人最多只能看管四台機器



Example

- 某戲院有三個售票窗口，每個售票窗口對於每位客人之平均出售時間為5分鐘，依指數分佈；到達該戲院每小時平均6人，依Poisson分佈。但等候列的長度為30個人，試求下列問題？
 - (1) 系列中有n個客人的機率
 - (2) 系列之呼損率（系列中已滿，再到達之客人不能進入系列中而馬上離開之機率）

Solution

Sol: 此題爲M/M/3/30，S=3，K=30， $\lambda = 6$ (人/小時)

$$\mu = \frac{60}{5} (\text{人/分}) = 12 (\text{人/小時})$$

$$\rho = \frac{\lambda}{3\mu} = \frac{1}{6} < 1, \text{先求} P_0$$

$$\sum_{n=0}^3 \frac{1}{n!} \left(\frac{1}{2}\right)^n + \frac{3^3}{3!} \sum_{n=4}^{30} \left(\frac{1}{6}\right)^n$$

$$= 1 + \left(\frac{1}{2}\right) + \frac{1}{2} \left(\frac{1}{2}\right)^2 + \frac{1}{6} \left(\frac{1}{2}\right)^3 + \frac{9}{2} \times \frac{\left(\frac{1}{6}\right)^4 \left[1 - \left(\frac{1}{6}\right)^{27}\right]}{1 - \frac{1}{6}}$$

$$= 1.65$$

$$P_0 = \frac{1}{1.65} = 0.61$$

$$(1) \quad P_n = \begin{cases} \frac{1}{n!} \left(\frac{1}{6}\right)^n \times 0.61, & 0 \leq n < 3 \\ \frac{1}{3!3^{n-3}} \left(\frac{1}{6}\right)^n \times 0.61, & 3 \leq n < 30 \end{cases}$$

$$(2) \quad P_N = \frac{\rho^N}{s!s^{N-s}} P_0 = \frac{1}{3!3^{27}} \left(\frac{1}{6}\right)^{30} \times 0.61 = 0$$

- 有一超級市場在顧客的期望下，該店經理相信顧客對需排隊等候8分鐘並且共花10分鐘在等候系統上（不含真正購物時間）是難以接受的。因此經理嘗試下列兩方案中的一個來縮短顧客等待時間：
 - (1) 增聘一位員工打包貨品；(2) 增加一個結帳櫃臺。